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MOTOR VEHICLE HAVING AN OCCUPANT PROTECTION SYSTEM

FIELD OF THE INVENTION

The present invention relates to a motor vehicle having an occupant protection system or an occupant protection device, such as an airbag.

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BACKGROUND INFORMATION

Airbag systems are described, for example, in the article "Hardware and Mechanics of Real Airbag Control Systems" published on the Internet page www.informatik.uni-dortmund.de/airbag/seminarphase/hardware_vortrag.pdf.

10 U.S. Patent No. 5,583,771, U.S. Patent No. 5,684,701, and U.S. Patent No. 6,532,508 describe the triggering of an airbag by a neural network as a function of an output signal of an 15 acceleration sensor.

20 German Published Patent Application No. 198 54 380 describes a method for detecting the severity of a vehicle collision, where the output signals of a plurality of acceleration sensors are supplied to a neural network. In the method, the start of the evaluation of the acceleration-sensor output signals is determined by a trigger signal, which is output by an acceleration sensor when its output signal exceeds a predefined threshold value. This acceleration sensor causes 25 the other acceleration sensors to supply the respective output signal at one and the same time. It is also provided that the output signals of the acceleration sensors be integrated one or two times.

30 German Published Patent Application No. 100 35 505 describes a method, in which the future time characteristic of the output signal of an acceleration sensor is predicted with the aid of

a neural network on the basis of the acceleration-sensor signals at at least one defined time.

German Published Patent Application No. 100 40 111 describes a 5 method for producing a triggering decision for restraining devices in a vehicle, where the difference of measured acceleration values is calculated and the magnitude of the difference is subsequently integrated. The integral is compared to at least one threshold value. If the integral 10 does not exceed this threshold value by a predefined time, then the position of a triggering threshold for the measured acceleration or for a speed change derived from it is modified in such a manner, that the triggering sensitivity becomes lower.

15 Described in German Published Patent Application No. 101 03 661 is a method for sensing lateral impact in a motor vehicle; acceleration sensors, from whose output signals the difference is calculated, being situated on the left and right 20 sides of the vehicle. The differential acceleration signal is integrated or summed up. For the purpose of side-impact sensing, the differential speed signal is compared to a threshold value, which is calculated as a function of the differential acceleration signal.

25 SUMMARY
Example embodiments of the present invention may provide a motor vehicle that may be improved with regard to occupant protection.

30 A motor vehicle may include at least one first crash sensor arranged in a safety zone of the motor vehicle, for measuring a motion variable of the motor vehicle, and may include at least one second crash sensor arranged in a crash zone of the 35 motor vehicle, for measuring a (further) or the same motion

variable of the motor vehicle. The motor vehicle may include an occupant detection device controllable via an ignition signal, and a control unit for ascertaining the ignition signal as a function of the measured motion variables and/or, 5 in each instance, as a function of a time average of the measured motion variables over at least one time interval.

10 A crash zone of the motor vehicle within the present context may include, e.g., a region of the motor vehicle which, in the event of a collision of the motor vehicle with an obstacle, may be destroyed prior to a (setpoint) triggering time of the occupant protection device. A safety zone of the motor vehicle within the present context may include, e.g., a region of the motor vehicle which, in the event of a collision of the 15 motor vehicle with an obstacle, is not destroyed or is destroyed after a (setpoint) triggering time of the occupant protection device.

20 An occupant protection device within the present context may include, e.g., an airbag and/or a belt tensioner. A motion variable of the motor vehicle within the present context may be an acceleration, a speed, or a displacement, or a variable derived from these variables.

25 A crash sensor within the present context may be an acceleration sensor for measuring an acceleration in one or more directions. A crash sensor within the present context may also be a radar device, an infrared set-up, or a camera. In this case, a motion variable of the motor vehicle may be a 30 distance of the motor vehicle from an obstacle, the first or second derivative of this distance, or another similar variable. A crash sensor within the present context may also be a sensor for measuring a deformation of the motor vehicle. Such a sensor may be a fiber-optic sensor or a sensor 35 described in German Published Patent Application No.

100 16 142. In this case, a motion variable of the motor vehicle may be a deformation of the motor vehicle, the first or second derivative of this deformation, or another similar variable.

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- A time average within the present context may be an arithmetic mean or a weighted average. In the case of such a weighted average, e.g., more recent values of the motion variable in the relevant time interval may be more heavily weighted than older values of the motion variable in the relevant time interval. An average value within the present context may also be a value proportional to an average value. The average value may be a value proportional to the arithmetic mean. In this context, the average value may be a value proportional to the integral of the motion variable in the relevant time interval or a value proportional to the sum of sampled values of the motion variable in the relevant time interval.

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An ignition signal within the present context may be a binary signal, which indicates if an occupant protection device, such as an airbag and/or a belt tensioner, should be triggered. Such an ignition signal within the present context may be a "FIRE/NO-FIRE" signal described in German Published Patent Application No. 100 35 505. An ignition signal within the present context may also be a more complex signal, which indicates the degree (e.g., stage 1 or stage 2) to which an airbag should be fired. In addition, such an ignition signal within the present context may be a crash-severity parameter or an occupant acceleration or loading described in German Published Patent Application No. 100 35 505. An ignition signal within the present context may be, or include, an information item indicating the location and/or the direction of a collision.

The first crash sensor and the second crash sensor may be arranged at least 0.5 m away from each other. The first crash sensor may be connected to the control unit, integrated into the control unit, or arranged in a housing with the control

5 unit.

The control unit may include

- at least one first triggering relationship for ascertaining the ignition signal as a function of the measured motion variables and/or, in each instance, as a function of a time average of the measured motion variables over the at least first time interval; and/or
- at least one second triggering relationship for ascertaining the ignition signal as a function of the motion variable measured by the first crash sensor and/or as a function of its time average over the at least first time interval, but not as a function of the motion variable measured by the second crash sensor and/or not as a function of its time average over the at least first time interval.

The control unit may include a selection module for selecting the first triggering relationship or the second triggering relationship for instantaneously ascertaining the ignition signal, the selection between the second triggering relationship and the first triggering relationship being made, e.g., as a function of the motion variable measured by the second crash sensor and/or as a function of its time average over the at least first time interval.

The ignition signal may also be ascertainable as a function of a time average of the motion variable measured by the first crash sensor, over a second time interval that is different from the first time interval. Within the present context, a

second time interval different from a first time interval may differ from the first time interval in its length and/or its position.

5 The first time interval and/or the second time interval may be between 1 ms and 200 ms long, e.g., between 4 ms and 32 ms long, and, e.g., between 8 ms and 24 ms long.

10 The first time interval and/or the second time interval may be staggered by between 1 ms and 50 ms, and, e.g., by between 2 ms and 16 ms.

15 In a method for manufacturing a motor vehicle, e.g., a motor vehicle having one or more of the above-mentioned features, at least one first crash sensor for measuring a motion variable of the motor vehicle being is arranged in a safety zone of the motor vehicle, at least one second crash sensor for measuring a motion variable of the motor vehicle being is arranged in a crash zone of the motor vehicle, and an occupant detection device controllable via an ignition signal and a control unit for ascertaining the ignition signal as a function of the measured motion variables and/or, in each instance, as a function of a time average of the measured motion variables over at least one first time interval, being is arranged in the motor vehicle.

25 The following features may be provided:

30 - at least one first triggering relationship for ascertaining the ignition signal as a function of the measured motion variables and/or, in each instance, as a function of a time average of the measured motion variables over the at least first time interval is generated (and, e.g., implemented in the control unit); and/or

- at least one second triggering relationship for ascertaining the ignition signal as a function of the motion variable measured by the first crash sensor and/or as a function of its time average over the at least first time interval, but not as a function of the motion variable measured by the second crash sensor and/or not as a function of its time average over the at least first time interval, is generated (and, e.g., implemented in the control unit).

5 The first triggering relationship and/or the second triggering relationship may be generated (e.g., automatically) as a plurality of comparisons of the motion variables and/or their 10 time averages over the at least first time interval and/or over at least the first time interval and a second time interval different from the first time interval, to a plurality of limiting values.

15 20 The limiting values may be automatically determined, the number of comparisons may be automatically determined, the order of the comparisons may be automatically selected, a measured motion variable and/or its time average over the at least first time interval and/or over the at least first time 25 interval and the second time interval may be automatically selected for a comparison, and/or the age of the motion variables and/or of the time averages over the at least first time interval and/or over the at least first time interval and the second time interval may be automatically selected for the 30 comparisons.

35 The first triggering relationship and/or the second triggering relationship may be generated as a function of the measured motion variable or its time average over the at least first time interval and/or over at least the first time interval and

the second time interval of a situation, for which a setpoint triggering time of the occupant protection device is known, but the measured motion variable or its time average over the at least first time interval and/or over at least the first 5 time interval and the second time interval being disregarded in a training-suppression time interval prior to the setpoint triggering time of the occupant protection device, around the setpoint triggering time of the occupant protection device, or after the setpoint triggering time of the occupant protection 10 device, during the generation of the first triggering relationship and/or the second triggering relationship.

The measured motion variable and/or its time average over the at least first time interval and/or over the at least first 15 time interval and the second time interval may be disregarded in a training-suppression time interval prior to the setpoint triggering time of the occupant protection device, when the first triggering relationship and/or the second triggering relationship is generated.

20 The training-suppression time interval may be between 1 ms and 40 ms long, e.g., between 2 ms and 10 ms long, and, e.g., 5 ms long.

25 A motor vehicle in the present context may include, e.g., a land vehicle that may be used individually in road traffic., motor vehicles in the present context are not restricted to land vehicles having an internal combustion engine.

30 Further features and details of example embodiments of the present invention are described in more detail below with reference to the appended Figures.

BRIEF DESCRIPTION OF THE DRAWINGS

35 Fig. 1 is a plan view of a motor vehicle.

Fig. 2 illustrates an exemplary embodiment of an occupant protection system.

5 Fig. 3 illustrates an exemplary embodiment of a control module.

Fig. 4 illustrates an exemplary embodiment of a triggering module.

10 Fig. 5 illustrates an exemplary embodiment of an output signal of a crash sensor.

15 Fig. 6 illustrates the integral of the output signal illustrated in Fig. 5, in a time interval.

Fig. 7 illustrates an exemplary embodiment of a trigger generator.

20 Fig. 8 illustrates an exemplary embodiment of a neural network.

Fig. 9 illustrates an exemplary embodiment of a decision tree.

25 Fig. 10 illustrates an exemplary embodiment of a method for manufacturing a motor vehicle.

Fig. 11 illustrates the integral illustrated in Fig. 6, having a training-suppression time interval.

30 Fig. 12 illustrates a section of the integral illustrated in Fig. 11.

Fig. 13 illustrates a triggering information item having a 35 training-suppression time interval.

Fig. 14 illustrates a section of the integral illustrated in Fig. 6.

5 Fig. 15 illustrates a further triggering information item having a training-suppression time interval.

Fig. 16 illustrates a further exemplary embodiment of a triggering module.

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Fig. 17 illustrates a further exemplary embodiment of a triggering module.

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Fig. 18 illustrates a further exemplary embodiment of a triggering module.

DETAILED DESCRIPTION

Fig. 1 is a plan view of a motor vehicle 1 having an occupant protection system, which is illustrated in Fig. 2 in the form 20 of a block diagram. The occupant protection system includes at least one airbag 15, see Fig. 2, and/or a belt tensioner 16, see Fig. 2. The occupant protection system additionally includes a control unit 2 for triggering airbag 15 and/or belt tensioner 16, as well as a crash sensor S2 integrated into the 25 right front end of motor vehicle 1 and a crash sensor S3 integrated into the left front end of motor vehicle 1. Crash sensors S2 and S3 are connected to control unit 2 by leads 5 and 6.

30 Crash sensors S2 and S3, as well as an additional crash sensor S1 integrated into control unit 2, as illustrated in Fig. 2, may take the form of acceleration sensors. Suitable acceleration sensors are described, for example, in chapter 3.2, 'Acceleration Sensor,' of the article "Hardware and 35 Mechanics of Real Airbag Control Systems" published on the

Internet page www.informatik.uni-dortmund.de/airbag/seminarphase/hardware_vortrag.pdf.

Examples of suitable acceleration sensors include Bosch SMB060, Bosch PAS3, or Bosch UPF1. A suitable acceleration sensor may include, for example, a Bessel low-pass filter having a cutoff frequency of, e.g., 400 Hz. Crash sensors S1, S2, and S3 supply acceleration values a_{S1} , a_{S2} , and a_{S3} , respectively, as output signals.

Crash sensors S2 and S3 are arranged in a crash zone 3, which is bounded by the outer contours of motor vehicle 1 and a dotted line designated by reference numeral 7. In this context, crash zone 3 defines a region of motor vehicle 1, which, in the event of a collision of motor vehicle 1 with an obstacle, may be destroyed prior to a triggering time of airbag 15 and/or belt tensioner 16. Control unit 2 is arranged with crash sensor S1 in a safety zone 4, which is bounded by a dotted line designated by reference numeral 8. In this context, safety zone 4 defines a region of the motor vehicle, which, in the event of a collision of motor vehicle 1 with an obstacle, is not destroyed or is only destroyed after a triggering time of airbag 15 and/or belt tensioner 16. Within the present context, a collision of motor vehicle 1 with an obstacle is, e.g., a collision from whose consequences an occupant protection device, such as airbag 15 or belt tensioner 16, should protect the occupant or occupants of motor vehicle 1. In the described exemplary embodiment, such a collision is a collision with a frontal component.

Actual crash zone 3 or actual safety zone 4 according to the above-mentioned definition is a function of the individual design or shape of the motor vehicle considered. Therefore, crash zone 3 and safety zone 4 of motor vehicle 1 may not specify any universally applicable description of the position of crash zones and safety zones within the meaning of the

above-mentioned definition. The position of crash zone 3 and safety zone 4 illustrated in Fig. 1 is used solely for illustrative purposes.

5 The occupant protection system further includes a belt sensor
11 for detecting if a seat belt is being used, and for
outputting a corresponding belt information item MBELT. The
occupant protection system further includes a seat-occupancy
sensor 12 for detecting if, or how, a seat is occupied, and
10 for outputting a corresponding seat-occupancy information item
MSEAT. An example of a suitable seat-occupancy sensor is a
pressure sensor integrated into the seat. Also suitable is an
infrared scanning system described in chapter 3.3, "Interior
Sensing," of the article "Hardware and Mechanics of Real
15 Airbag Control Systems" published on the Internet page
[www.informatik.uni-
dortmund.de/airbag/seminarphase/hardware_vortrag.pdf](http://www.informatik.uni-dortmund.de/airbag/seminarphase/hardware_vortrag.pdf).
Infrared scanning and fuzzy logic not only allow seat
occupancy to be detected, but also allow a determination as to
20 whether the seat occupant is an object, such as a purse, or a
person. To this end, a line of, e.g., eight or more light-
emitting diodes above the seat emit infrared light, and a CCD
matrix of 64 pixels records the scene illuminated in this
manner. These charged coupled devices, abbreviated CCD, are
25 made up of photodiodes and amplifier elements in matrix
configurations. In this context, incident light releases
charge carriers in each instance. A signal generated in this
manner is amplified, processed, and stored. This procedure is
repeated at different angles, and the seat is scanned in this
30 manner. Image-processing algorithms and fuzzy-logic
algorithms detect contours of objects and persons from these
signals.

It may also be provided that the occupant-protection system
35 include a control element 14 for activating or deactivating

airbag 15. A corresponding switching signal is designated by reference character ONOFF.

Control unit 2 includes a control module 10 for calculating and outputting an ignition signal AIR for airbag 15 and/or an ignition signal BELT for belt tensioner 16 as a function of acceleration values aS1, aS2, and aS3, belt information item MBELT, seat-occupancy information item MSEAT, and switching signal ONOFF.

10 Fig. 3 illustrates an exemplary embodiment of control module 10. Control module 10 includes a triggering module 20 for calculating and outputting an ignition recommendation CRASH as a function of acceleration values aS1, aS2, and aS3. Control 15 module 10 additionally includes a firing table 21 for calculating and outputting ignition signal AIR for airbag 15 and/or ignition signal BELT for belt tensioner 16 as a function of ignition recommendation CRASH, belt information item MBELT, seat-occupancy information item MSEAT, and/or 20 switching signal ONOFF. Thus, it may be provided that ignition signal AIR only be equal to ignition recommendation CRASH when a corresponding seat is occupied by a person of a specific size, and that ignition signal AIR be otherwise equal to 0.

25 Both ignition recommendation CRASH and ignition signals AIR and BELT may be ignition signals within the present context. Both ignition recommendation CRASH and ignition signals AIR and BELT may be a binary signal, e.g., one corresponding to 30 the "FIRE/NO-FIRE" signal described in German Published Patent Application No. 100 35 505, the binary signal indicating whether an occupant protection device, such as an airbag and/or a belt tensioner, should be triggered. Both ignition recommendation CRASH and ignition signals AIR and BELT may 35 also be a more complex signal. Both ignition recommendation

CRASH and ignition signal AIR may be, for example, a more complex signal which indicates the degree (e.g. stage 1 or stage 2) to which airbag 15 should be fired. Both ignition recommendation CRASH and ignition signal AIR may additionally include, for example, a crash-severity parameter described in German Published Patent Application No. 100 35 505 or an occupant acceleration or occupant loading. It may be provided that both ignition recommendation CRASH and ignition signals AIR and BELT may indicate the location and/or the direction of a collision.

Fig. 4 illustrates an exemplary embodiment of triggering module 20. Triggering module 20 includes an analog-to-digital converter 25 for sampling acceleration value as1 and outputting a sampled acceleration value as1, an analog-to-digital converter 26 for sampling acceleration value as2 and outputting a sampled acceleration value as2, and an analog-to-digital converter 27 for sampling acceleration value as3 and outputting a sampled acceleration value as3. The sampling frequency of the Δt of analog-to-digital converters 25, 26, and 27 may be, for example, 4 kHz. Triggering module 20 additionally includes (digital) integrators 31, 32, 33, 34, 35, and 36.

Using integrator 31, a pseudospeed value v0S1 at time t_0 is ascertained according to

$$v0S1 = \int_{t_0 - \tau_0}^{t_0} as1 \cdot dt$$

where τ_0 is the length of a time interval $[t_0 - \tau_0, t_0]$ or 40 (cf. Fig. 5). Time t_0 designates the current time, i.e., the current value of time t .

Using integrator 32, a pseudospeed value $v1S1$ at a time $t_0 - \tau_1$ is ascertained according to

$$v1S1 = \int_{t_0 - \tau_0 - \tau_1}^{t_0 - \tau_1} as1 \cdot dt$$

5 Using integrator 33, a pseudospeed value $v2S1$ at a time $t_0 - \tau_2$ is ascertained according to

$$v2S1 = \int_{t_0 - \tau_0 - \tau_2}^{t_0 - \tau_2} as1 \cdot dt$$

10 Using integrator 34, a pseudospeed value $v3S1$ at a time $t_0 - \tau_3$ is ascertained according to

$$v3S1 = \int_{t_0 - \tau_0 - \tau_3}^{t_0 - \tau_3} as1 \cdot dt$$

Using integrator 35, a pseudospeed value $v0S2$ at time t_0 is ascertained according to

$$15 v0S2 = \int_{t_0 - \tau_0}^{t_0} as2 \cdot dt$$

Using integrator 36, a pseudospeed value $v0S3$ at time t_0 is ascertained according to

$$v0S3 = \int_{t_0 - \tau_0}^{t_0} as3 \cdot dt$$

20 Fig. 5 and Fig. 6 illustrate the effect of integrators 31, 32, 33, 34, 35, and 36. In this context, Fig. 5 illustrates an example of a curve of (sampled) acceleration value $as1$ versus time t in the event of a frontal collision of motor vehicle 1 with an obstacle. Fig. 6 illustrates an example of a curve of pseudospeed value $v0S1$ for $\tau_0 = 24\text{ms}$.

In the exemplary embodiment illustrated in Fig. 6, τ_1 is 17 ms, τ_2 is 34 ms, and τ_3 is 51 ms. τ_1 may be 8 ms, τ_2 may be 16 ms, and τ_3 may be 24 ms.

5 Pseudospeed values v_{0S1} , v_{1S1} , v_{2S1} , v_{3S1} , v_{0S2} , and v_{0S3} are examples of time averages.

Triggering module 20 further includes a trigger generator 30 for generating ignition recommendation CRASH, illustrated in 10 more detail in Fig. 7. Trigger generator 30 includes a triggering relationship 30A for generating ignition recommendation CRASH as a function of pseudospeed values v_{0S1} , v_{1S1} , v_{2S1} , v_{0S2} , and v_{0S3} , a triggering relationship 30B for generating ignition recommendation CRASH as a function of 15 pseudospeed values v_{0S1} , v_{1S1} , v_{2S1} , and v_{0S2} , a triggering relationship 30C for generating ignition recommendation CRASH as a function of pseudospeed values v_{0S1} , v_{1S1} , v_{2S1} , and v_{0S3} , and a triggering relationship 30D for generating 20 ignition recommendation CRASH as a function of pseudospeed values v_{0S1} , v_{1S1} , v_{2S1} , and v_{3S1} .

Trigger generator 30 additionally includes a selection module 38 for selecting a triggering relationship 30A, 30B, 30C, or 25 30D to use as a current triggering relationship 30E for generating current ignition recommendation CRASH as a function of pseudospeed values v_{0S1} , v_{1S1} , v_{2S1} , v_{3S1} , v_{0S2} , and v_{0S3} . If selection module 38 detects that crash sensor S2 supplies acceleration values as_2 (and therefore that analog-to-digital converter 25 supplies sampled acceleration values as_2), and 30 that crash sensor S3 supplies acceleration values as_3 (and therefore that analog-to-digital converter 26 supplies sampled acceleration values as_3), then selection module 38 selects triggering relationship 30A to use as a current triggering relationship 30E for generating current ignition 35 recommendation CRASH.

If selection module 38 detects that crash sensor S2 supplies acceleration values a_{S2} (and therefore that analog-to-digital converter 25 supplies sampled acceleration values a_{S2}), but 5 that crash sensor S3 does not supply any acceleration values a_{S3} (and therefore that analog-to-digital converter 26 does not supply any sampled acceleration values a_{S3}), then selection module 38 selects triggering relationship 30B to use as a current triggering relationship 30E for generating 10 current ignition recommendation CRASH.

If selection module 38 detects that crash sensor S3 supplies acceleration values a_{S3} (and therefore that analog-to-digital converter 26 supplies sampled acceleration values a_{S3}), but 15 that crash sensor S2 does not supply any acceleration values a_{S2} (and therefore that analog-to-digital converter 25 does not supply any sampled acceleration values a_{S2}), then selection module 38 selects triggering relationship 30C to use as a current triggering relationship 30E for generating 20 current ignition recommendation CRASH.

If selection module 38 detects that crash sensor S2 does not supply any acceleration values a_{S2} (and therefore that analog-to-digital converter 25 does not supply any sampled 25 acceleration values a_{S2}), and that crash sensor S3 does not supply any acceleration values a_{S3} (and therefore that analog-to-digital converter 26 does not supply any sampled acceleration values a_{S3}), then selection module 38 selects triggering relationship 30D to use as a current triggering 30 relationship 30E for generating current ignition recommendation CRASH.

The selection between triggering relationship 30A, 30B, 30C, or 30D as triggering relationship 30E may be carried out by 35 selecting between parameters P30A for defining triggering

relationship 30A, parameters P30B for defining triggering relationship 30B, parameters P30C for defining triggering relationship 30C, and parameters P30D for defining triggering relationship 30D, to transfer to triggering relationship 30E.

5 Triggering relationships 30A, 30B, 30C, and 30D (or a part of triggering relationships 30A, 30B, 30C, and 30D) may, for example, take the form of a neural network, as illustrated in Fig. 8 as an exemplary embodiment for implementing triggering relationship 30A. The neural network illustrated in Fig. 8 includes five input nodes 50, 51, 52, 53, 54, six covered nodes 60, 61, 62, 63, 64, 65, and an output node 70, each input node 50, 51, 52, 53, 54 being connected to each covered node 60, 61, 62, 63, 64, 65, and each covered node 60, 61, 62, 63, 64, 65 being connected to output node 70. However, for reasons of clarity, Fig. 8 does not illustrate all of the connections between input nodes 50, 51, 52, 53, 54 and covered nodes 60, 61, 62, 63, 64, 65.

20 Pseudospeed value v0S1 is the input variable input into input node 50, pseudospeed value v1S1 is the input variable input into input node 51, pseudospeed value v2S1 is the input variable input into input node 52, pseudospeed value v0S2 is the input variable input into input node 53, and pseudospeed value v0S3 is the input variable input into input node 54. The output variable from output node 70 is ignition recommendation CRASH.

Parameters P30A, P30B, P30C, and P30D may be, for example, the gains of nodes 50, 51, 52, 53, 54, 60, 61, 62, 63, 64, 65, and 70 of the neural network.

35 Details regarding neural networks may be found in U.S. Patent No. 5,583,771, U.S. Patent No. 5,684,701, and the documents "Techniques And Application Of Neural Networks", Taylor, M.

and Lisboa, Ellis Horwood, West Sussex, England, 1993,
"Naturally Intelligent Systems", Caudill, M. and Butler, G.,
MIT Press, Cambridge, 1990, and "Digital Neural Networks",
Kung, S. Y., PTR Prentice Hall, Englewood Cliffs, NJ, 1993,
5 cited in U.S. Patent No. 5,684,701.

Table 1

```

/* Evaluation function */
int evaluate_Action(double *x)
{
    int CRASH;

    if (v0S3 < δv0S3 ) {
        if (v0S2 < δv0S2 ) {
            if (v2S1 < δv2S1 ) {
                if (v0S1 < δv0S1 ) {
                    CRASH = 0;
                } else {
                    if (v0S3 < δv0S3,2 ) {
                        CRASH = 0;
                    } else {
                        if (v0S1 < δv0S1,2 ) {
                            if (v1S1 < δv1S1 ) {
                                CRASH = 1;
                            } else {
                                CRASH = 0;
                            }
                        } else {
                            CRASH = 1;
                        }
                    }
                }
            }
        } else {
            if (v0S2 < δv0S2,2 ) {
                CRASH = 0;
            } else {
                if (v0S3 < δv0S3,3 ) {
                    CRASH = 0;
                } else {
                    CRASH = 1;
                }
            }
        }
    } else {
        CRASH = 1;
    }
} else {
    CRASH = 1;
}
return (CRASH);
}

```

As an alternative, triggering relationships 30A, 30B, 30C, and 30D (or a part of triggering relationships 30A, 30B, 30C, and 30D) may be arranged, for example, as a sequence of

comparisons to limiting values. Table 1 illustrates such a sequence of comparisons to limiting values as an example of a possible implementation of triggering relationship 30A, the code illustrated in Table 1 having been automatically generated by a method explained with reference to Fig. 10.

For the code illustrated in Table 1, t_1 is 4 ms, t_2 is 8 ms, and t_0 is 24 ms. Parameters P30A, P30B, P30C, and P30D may also be, for example, the code illustrated in Table 1.

Fig. 9 illustrates the code of Table 1, represented as a decision tree 80. In this context, reference numeral 81 denotes the inquiry as to whether v_{0S3} is less than a limiting value $\delta_{v_{0S3}}$. Reference numeral 82 denotes the inquiry as to whether v_{0S2} is less than a limiting value $\delta_{v_{0S2}}$. Reference numeral 83 denotes the inquiry as to whether v_{2S1} is less than a limiting value $\delta_{v_{2S1}}$. Reference numeral 84 denotes the inquiry as to whether v_{0S2} is less than a limiting value $\delta_{v_{0S1}}$. Reference numeral 85 denotes the inquiry as to whether v_{0S3} is less than a limiting value $\delta_{v_{0S3,2}}$. Reference numeral 86 denotes the inquiry as to whether v_{0S1} is less than a limiting value $\delta_{v_{0S1,2}}$. Reference numeral 87 denotes the inquiry as to whether v_{1S1} is less than a limiting value $\delta_{v_{1S1}}$. Reference numeral 88 denotes the inquiry as to whether v_{0S2} is less than a limiting value $\delta_{v_{0S2,2}}$. Reference numeral 89 denotes the inquiry as to whether v_{0S3} is less than a limiting value $\delta_{v_{0S3,3}}$.

Fig. 10 illustrates a method for manufacturing motor vehicle 1. To this end, a test prototype of motor vehicle 1 is initially produced in a step 90, crash sensors corresponding to crash sensors S1, S2, S3 for measuring the motion variable of motor vehicle 1 being installed in the motor vehicle. The test prototype of motor vehicle 1 is subjected to a crash test, where the output signals of the crash sensors corresponding to crash sensors S1, S2, S3 are measured. A

database is constructed from these output signals and the output signals of further crash tests. In this database, pseudospeed values v0S1, v1S1, v2S1, v3S1, v0S2, v0S3 generated from the above-mentioned output signals of the crash sensors corresponding to crash sensors S1, S2, S3 are stored together with a triggering information item CRASHTRUE according to a method illustrated in Fig. 4, Fig. 16, Fig. 17, and Fig. 18, the triggering information item indicating a setpoint ignition time or a setpoint triggering time. 10 Triggering information item CRASHTRUE may indicate, for example, a setpoint ignition time of airbag 15.

Subsequent to step 90 is a step 91, in which triggering relationships 30A, 30B, 30C und 30D are generated on the basis 15 of the data stored in the database. However, when triggering relationships 30A, 30B, 30C, and 30D are generated, pseudospeed values v0S1, v1S1, v2S1, v3S1, v0S2, and v0S3 are disregarded in a training-suppression time interval around the setpoint triggering time of airbag 15 or belt tensioner 16, in 20 a training-suppression time interval after the setpoint triggering time of airbag 15 or belt tensioner 16, or, e.g., in a training-suppression time interval prior to the setpoint triggering time of airbag 15 or belt tensioner 16, as explained below with reference to Fig. 11, Fig. 12, Fig. 13, 25 Fig. 14, and Fig. 15.

Fig. 11 illustrates the pseudospeed value according to Fig. 6, along with a corresponding training-suppression time interval t_{hole} , which is prior to a setpoint triggering time of airbag 15 30 or belt tensioner 16 designated by t_z . In this context, setpoint triggering time t_z may be the time by which airbag 15 or belt tensioner 16 should be triggered at the latest. Training-suppression time interval t_{hole} is between 1 ms and 40 ms long, e.g., between 2 ms and 10 ms long, and, e.g.,

approximately 5 ms long. In the present exemplary embodiment, training-suppression time interval t_{hole} is 5 ms.

Fig. 12 illustrates a section of Fig. 11 for the area between 5 0 ms and 40 ms. Fig. 13 illustrates corresponding triggering information item CRASHTRUE. Triggering information item CRASHTRUE is equal to 0 prior to setpoint triggering time t_z and equal to 1 after setpoint triggering time t_z , but, in the same manner as the pseudospeed value of Fig. 12, it is 10 disregarded in training-suppression time interval t_{hole} prior to setpoint triggering time t_z for the generation of triggering relationships 30A, 30B, 30C, and 30D. This may be accomplished, for example, by removing the pseudospeed values 15 and triggering information item CRASHTRUE from the data in training-suppression time interval t_{hole} .

Fig. 14 and Fig. 15 illustrate an alternative procedure, which also disregards the pseudospeed values and triggering information item CRASHTRUE disregarded in training-suppression time interval t_{hole} , when triggering relationships 30A, 30B, 30C, and 30D are generated. In this context, the pseudospeed values are indeed also used in training-suppression time interval t_{hole} prior to setpoint triggering time t_z for generating triggering relationships 30A, 30B, 30C, and 30D, 25 but a variable "no difference" is added to triggering information item CRASHTRUE in training-suppression time interval t_{hole} prior to setpoint triggering time t_z , the variable "no difference" indicating that both a 0 and a 1 outputted by triggering relationships 30A, 30B, 30C, and 30D 30 during a training instance are correct for ignition recommendation CRASH. This means that regardless of whether triggering relationships 30A, 30B, 30C, and 30D output 0 or 1 as ignition recommendation CRASH during the training or learning within training-suppression time interval t_{hole} , it is 35 assumed that the solution is correct, i.e., that ignition

recommendation CRASH is equal to triggering information item CRASHTRUE.

Using the database data modified according to the procedure 5 described with reference to Fig. 12, Fig. 13, Fig. 14, and Fig. 15, triggering relationships 30A, 30B, 30C, and 30D are automatically generated with the objective that ignition recommendation CRASH is equal to triggering information item CRASHTRUE for the utilized data. To automatically generate 10 triggering relationships 30A, 30B, 30C, and 30D in an arrangement as a neural network illustrated in Fig. 8, tools conventional for this may be used for generating neural networks.

15 For example, the routine "treefit" from the "Statistics Toolbox" of the program "MATLAB 7" from Mathworks may be used for automatically generating triggering relationships 30A, 30B, 30C, and 30D in an arrangement as a sequence of comparisons represented in Table 1, or in an arrangement as a 20 decision tree 80 illustrated in Fig. 9. This program may be acquired at the Internet address
www.mathworks.com/company/aboutus/contact_us/contact_sales.htm
1. Details about the "treefit" routine are provided at the Internet address
25 www.mathworks.com/access/helpdesk/help/toolbox/stats/treefit.html.

The triggering relationship illustrated in Fig. 9 and Table 1 does not take pseudospeed value v3S1 into account. It is 30 taken into account in the learning process, but is disregarded during the generation of the code illustrated in Table 1.

Step 91 is followed by an inquiry 92 as to whether triggering relationships 30A, 30B, 30C, and 30D generated in this manner 35 are correct. To this end, triggering relationships 30A, 30B,

and 30D are tested, using the database entries not utilized in step 91. If triggering relationships 30A, 30B, 30C, and 30D are correct, then inquiry 92 is followed by a step 93.

Otherwise, step 91 is repeated under different conditions.

5

- In step 93, triggering relationships 30A, 30B, 30C, and 30D are implemented in control unit 2. Control unit 2 is installed in motor vehicle 1, together with crash sensors S1, S2, and S3 and corresponding occupant protection devices such 10 as airbag 15 or belt tensioner 16.

Although explained in connection with a binary triggering information item CRASHTRUE and a binary ignition recommendation CRASH, example embodiments of the present 15 invention is also equally applicable to complex triggering information items and ignition recommendations. This is true for both the procedure described with reference to Fig. 12 and Fig. 13 and the procedure described with reference to Fig. 14 and Fig. 15.

20 In the preferred exemplary embodiment that is represented, pseudospeed values v0S1, v1S1, v2S1, v3S1, v0S2, and v0S3, i.e., the time averages of (measured) acceleration values aS1, aS2, aS3, are used as input variables and training variables 25 of triggering relationships 30A, 30B, 30C, and 30D. The (measured) acceleration values aS1, aS2, aS3 and sampled acceleration values as1, as2, as3 may be used in the same manner as pseudospeed values v0S1, v1S1, v2S1, v3S1, v0S2, v0S3, as direct and not just indirect input variables and 30 training variables of triggering relationships 30A, 30B, 30C, and 30D. This is also true for both the procedure described with reference to Fig. 12 and Fig. 13 and the procedure described with reference to Fig. 14 and Fig. 15. In a corresponding modification of the procedure described with 35 reference to Fig. 12 and Fig. 13, (measured) acceleration

values as1, as2, as3 and/or scanned acceleration values as1, as2, as3 are removed from the training data of triggering relationships 30A, 30B, 30C, and 30D, in the area of training-suppression time interval τ_{hole} .

5

Fig. 16 illustrates an exemplary embodiment of a triggering module 120 that is an alternative to triggering module 20. In this context, integrators 32, 33, and 34 are replaced by lag elements 132, 133, and 134, which are positioned such that 10 pseudospeed value v1S1 results as pseudospeed value v0S1 delayed by time τ_1 , pseudospeed value v2S1 results as pseudospeed value v0S1 delayed by time τ_2 , and pseudospeed value v3S1 results as pseudospeed value v0S1 delayed by time τ_3 .

15

One example of a possible (simple) implementation of integrator 31 (that is also appropriately adapted for integrators 32, 33, and 34) is

$$vS1(i) = c \cdot \Delta t \sum_{j=i-\frac{\tau_0}{\Delta t}}^i as1(j)$$

20

where i is a running index for specifying current time t_0 , and c is a constant. In this case, pseudospeed values v0S1, v1S1, v2S1, and v3S1 are yielded, for example, in accordance with the following relationships:

$$v0S1 = vS1(i)$$

$$v1S1 = vS1(i - \frac{\tau_1}{\Delta t})$$

25

$$v2S1 = vS1(i - \frac{\tau_2}{\Delta t})$$

and

$$v3S1 = vS1(i - \frac{\tau_3}{\Delta t}).$$

Fig. 17 illustrates an exemplary embodiment of a triggering module 220 that is an alternative to triggering module 20. In this context, integrators 32, 33, and 34 are replaced by integrators 232, 233, and 234. In this context, pseudospeed value $v1S1$ is ascertained via integrator 232 according to

$$v1S1 = \int_{t_0 - \tau_1}^{t_0} as1 \cdot dt$$

Using integrator 233, a pseudospeed value $v2S1$ at time t_0 is ascertained according to

$$v2S1 = \int_{t_0 - \tau_2}^{t_0} as1 \cdot dt$$

10

Using integrator 234, a pseudospeed value $v3S1$ at a time t_0 is ascertained according to

$$v3S1 = \int_{t_0 - \tau_3}^{t_0} as1 \cdot dt$$

15

In triggering module 20 illustrated in Fig. 4 and triggering module 120 illustrated in Fig. 16, the time intervals differ in their position. However, in triggering module 220 illustrated Fig. 17, the time intervals differ in their length. It may also be provided that time intervals differ in their length and in their position. A corresponding exemplary embodiment is illustrated in Fig. 18. Fig. 18 illustrates an exemplary embodiment of a triggering module 320 that is an alternative to triggering module 220. In this context, integrator 234 is replaced by an integrator 334, with the aid of which a pseudospeed value $v3S1$ at a time $t_0 - \tau_4$ is ascertained according to

$$v3S1 = \int_{t_0 - \tau_3 - \tau_4}^{t_0 - \tau_4} as1 \cdot dt$$

According to the foregoing, particularly robust triggering of airbags and belt tensioners may be provided.

Although explained in the exemplary embodiments with regard to 5 airbags and belt tensioners for a frontal collision, example embodiments of the present invention should not, of course, be considered to be restricted to this case. Example embodiments of the present invention are also applicable to side airbags and other occupant protection systems. In one implementation 10 for side airbags, crash sensors S2 and S3 may be arranged, for example, in the B-pillar. It may be provided that at least one pseudospeed value over at least one additional time interval be calculated for crash sensor S2 and/or crash sensor S3, as well.

15 Control unit 2 may also be a distributed system. A control unit within the present context does not have to be accommodated in a single housing. A control unit within the present context may also be an individual chip or a printed 20 circuit board.

To the extent that decision trees are mentioned in connection with the generation of ignition recommendation CRASH, these may also be replaced by regression trees, association tables, 25 rule sets, supervector machines, or other machine-learning procedures, etc.

Instead of motion variables or their average values, differences of motion variables, average values of these 30 differences, and/or differences of average values may also be used. Thus, e.g., a subtractor may be provided in front of integrators 31, 32, 33, 34, 35, 36, 232, 233, 234, and 334 illustrated in Fig. 4, Fig. 16, Fig. 17, and/or Fig. 18, so that instead of sampled acceleration values as1, as2, as3, 35 differential values $\Delta as1$, $\Delta as2$, $\Delta as3$ are input variables of

integrators 31, 32, 33, 34, 35, 36, 232, 233, 234, and 334; Δas_1 being equal to difference $as_1 - as_2$, Δas_2 being equal to difference $as_1 - as_3$, and Δas_3 being equal to difference $as_2 - as_3$. In addition, it may be provided that differential value Δas_1 be processed in the same manner as sampled acceleration value as_1 illustrated in Fig. 4, Fig. 16, Fig. 17, and/or Fig. 18, that differential value Δas_2 be processed in the same manner as sampled acceleration value as_1 illustrated in Fig. 4, Fig. 16, Fig. 17, and/or Fig. 18, and/or that differential value Δas_3 be processed in the same manner as sampled acceleration value as_2 illustrated in Fig. 4, Fig. 16, Fig. 17, and/or Fig. 18. In this case, the number of integrators and the number of input variables are to be appropriately adapted to trigger generator 30.

15 Differences may also be time differences. Thus, it may be provided that differential values Δas_1 , Δas_2 , Δas_3 be used in place of sampled acceleration values as_1 , as_2 , as_3 as input variables of integrators 31, 32, 33, 34, 35, 36, 232, 233, 234, and 334, $\Delta as_1(t)$ being equal to difference $as_1(t) - as_1(t-\tau)$, Δas_2 being equal to difference $as_2(t) - as_2(t-\tau)$ or to difference $as_2(t) - as_3(t-\tau)$, and Δas_3 being equal to difference $as_3(t) - as_3(t-\tau)$ or to difference $as_3(t) - as_2(t-\tau)$.

25 In accordance with above-mentioned variants with regard to the calculation of a difference, motion variables within the present context may also be differences of motion variables, when they are used as input variables.

30 One may proceed in an analogous manner with pseudospeed values v_{0S1} , v_{1S1} , v_{2S1} , v_{3S1} , v_{0S2} , and v_{0S3} . Accordingly, average values of motion variables within the present may also be differences of average values of motion variables or average

values of differences of motion variables, when they are used as input variables.

LIST OF REFERENCE NUMERALS

1	motor vehicle
2	control unit
3	crash zone
5	safety zone
4	leads
5, 6	dotted line
7, 8	control module
10	belt sensor
10	seat-occupancy sensor
12	control element
14	airbag
15	belt tensioner
20, 120, 220, 320	triggering module
15	firing table
25, 26, 27	analog-to-digital converter
30	trigger generator
30A, 30B, 30C,	
30D, 30E	triggering relationship
20	31, 32, 33, 34,
	35, 36, 232, 233,
	234, 334
	integrator
	38
	selection module
	40
	time interval
25	50, 51, 52, 53,
	54
	input node
	60, 61, 62, 63,
	64, 65
	covered node
	70
	output node
30	80
	decision tree
	81, 82, 83, 84,
	85, 86, 87, 88,
	89, 92
	inquiry
	90, 91, 93
	step
35	132, 133, 134
	lag element

AIR, BELT	ignition signal
aS1, aS2, aS3, as1, as2, as3,	acceleration value
CRASH	ignition recommendation
5 CRASHTRUE	triggering information item
ONOFF	switching signal
MBELT	belt information item
MSEAT	seat-occupancy information item
P30A, P30B, 10 P30C, P30D	parameter
S1, S2, S3	crash sensor
t	time
t ₀	current time
t _z	setpoint triggering time
15 v0S1, v1S1 v2S1, v3S1 v0S2, v0S3	pseudospeed value
τ ₀	length of a time interval
τ ₀ , τ ₁ , τ ₂ , τ ₃	length of a time interval or time (delay)
τ _{hole}	training-suppression time interval

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